

# MAXIMIZE FORAGE VALUE



High Puncture and Tear Strength

Ultra-Low Oxygen Trans Rate (OTR)  
3.54 CC/M<sup>2</sup>/DAY

18 Month Outdoor Longevity

Reinforced One-Step Cover Install

**FEEDFRESH®...ADDING INCREDIBLE VALUE AND PROFIT!**



FeedFresh® silage covers combine proven product technology from our expertise in the grain and construction markets to produce the ultimate silage covering product. By utilizing our Dura♦Skrim® technology, we can offer the strongest cover available. Our experience with multi-layer gas barriers contributes to the ultra-low oxygen transmission rate (OTR) of this product. This allows FeedFresh® silage covers to provide superior strength and maximum forage freshness.

Learn more today at [www.RavenAg.com](http://www.RavenAg.com)  
or contact us at 1-800-635-3456

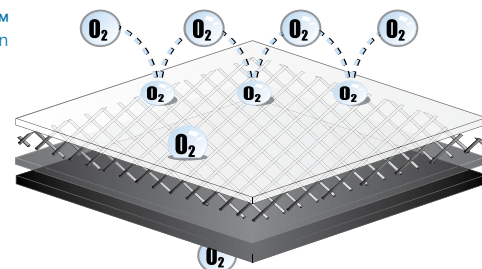
## IMPORTANCE OF LOWERING THE OTR

Input cost to harvest and store silage continues to rise, dramatically increasing the value of forage. When it comes to plastic silage covers, FeedFresh® is no ordinary product. It can significantly reduce feed waste by minimizing the amount of oxygen passing into the pile.

When the OTR value is lowered, the silage will remain in a stable condition throughout the pile. FeedFresh® provides impressive results, by substantially lowering oxygen transmission and increasing overall value with a one-step installation. Basically, the lower the OTR, the fresher the feed. See how FeedFresh® compares!

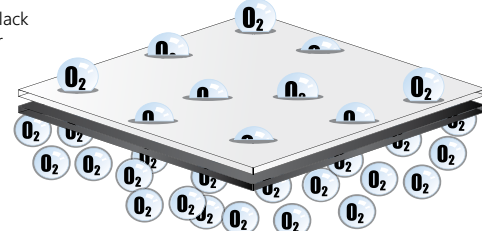
## OXYGEN TRANSMISSION RATE (OTR)

FeedFresh™  
by Raven



**3.54**  
CC/M<sup>2</sup>/DAY  
ASTM D3985

Typical White/Black  
Plastic Cover



**1650**  
CC/M<sup>2</sup>/DAY  
ASTM D3985

**Over 450 Times Less Oxygen (O<sub>2</sub>) Passes Through FeedFresh® Silage Covers**

**RAVEN**

Raven Industries 605-335-0174  
P.O. Box 5107, Sioux Falls, SD 57117-5107

## Hear Direct from a FeedFresh® Customer...

"Prior to using FeedFresh silage covers, we bagged haylage and built roll-over haylage piles, in both cases we experienced a fair amount of mold. The haylage we covered with FeedFresh silage covers was pristine. The pile covered with FeedFresh is by far the best haylage pile we have ever had at Cornerstone Dairy. Previously we consistently had four plus inches of moldy corn silage on our piles that needed to be removed prior to feeding. Since switching to Feed Fresh silage covers, we have experienced our cleanest corn silage ever, free of any mold, enabling us to feed out the entire pile. Other bonus factors when using FeedFresh silage covers are the reduced labor required to deploy this oxygen barrier cover as it is available in one large piece, it is reinforced to withstand installation abuse and holds up to the punishing sun. After experiencing the impressive performance of the FeedFresh silage covers, there is no compelling reason for us to ever switch back to the old way of covering silage!"

Cornerstone Dairy

"YOU WON'T FIND A  
**STRONGER**  
MORE **DURABLE**  
COVER IN THE INDUSTRY  
THAT PROVIDES FOR SUPERIOR  
**FEED FRESHNESS**"

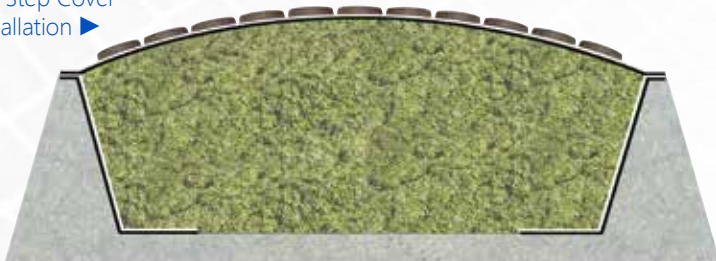
FeedFresh® silage covers can help Dairy and Cattle Producers increase their bottom line by maintaining high quality silage throughout the bunker. By improving palatability results and increasing consumption through a more consistent feed intake, cows can produce additional pounds of milk for dairy producers and steer/heifer's can increase gain-per-day for cattle producers.

Raven's exceptional history of product innovation, ISO 9001:2008 certified management capabilities, and our highest level of customer service and support, provide even more reasons to look to Raven for all your agricultural covering needs.

### FeedFresh® Silage Covers

Maximize Feed Quality Throughout The Pile by Lowering the OTR.

One-Step Cover  
Installation ▶



# FeedFresh®

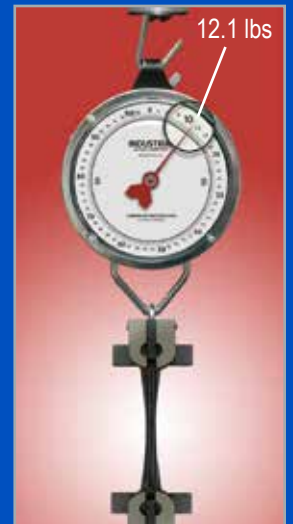
SILAGE COVERS

VS.

## COMPETITOR'S WHITE/BLACK COVER

FeedFresh®

Competitor



The amount of force required to pull cover materials near the breaking point.



FeedFresh® Cover  
Simulating Direct  
Impact Force  
(similar to large hail)



Competitor Cover  
Inverted to Show  
Damage - Simulating  
Direct Impact Force  
(similar to large hail)



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